



AGILENT DIFFUSION PUMPS

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DIFFUSION PUMPS FEATURES AND BENEFITS



Agilent has earned its position as the leading diffusion pump manufacturer in the world by listening to customer needs and by continuously improving the performance and reliability of our benchmark designs. Throughout our more than forty years of leadership in the industry, we have consistently produced pumps that provide the most efficient means of converting heat into pumping throughput.

Our experience has allowed us to optimize the design of every element of the pump. As a result, Agilent diffusion pumps offer you the lowest cost of ownership available for many high vacuum-pumping applications.



Low Cost of Ownership By providing the highest throughput available per unit of power, reduced cooling water requirements, and rugged, durable construction, Agilent delivers large volume pumping at the lowest total cost to you.



World-class Service, Training and Support Agilent's application consulting capability makes use of our unparalleled experience to identify the optimal solution for you. And we invite you to take advantage of our industry leading worldwide service and support programs and award winning vacuum training classes to maximize system uptime and productivity.



Options to Address Your Needs Many applications have unique requirements. Agilent can provide additional features such as Halo or custom baffles to eliminate additional backstreaming, and a Quick Cool Coil option to accelerate system cycle times.



Fully Optimized Jet Using our long and varied experience Agilent designs and produces vapor jets that deliver the highest throughput, pressure stability, and tolerable foreline pressure available, while reducing backstreaming to a minimum.



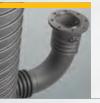




Easy to Maintain Maintaining uptime is critical so we have simplified operation and maintenance. A sight glass provides visual indication of status when cold or hot and under vacuum. A gauge port facilitates system troubleshooting.



Robust Boiler Design Through optimized boiler design, Agilent pumps are stable and reliable under widely varying operating conditions. This temperature stability prolongs fluid life as well. Thermal protection switches prevent system over-temperature conditions.



Built for Production Volumes Our success is in helping you meet the exacting requirements of your production process.

Our pumps deliver superior pumping at high pressure and high gas flow conditions, and handle gas load variations that are typical of large volume production.

TYPICAL APPLICATIONS





Courtesy of Mill Lane Engineering

As the worldwide diffusion pump market leader, Agilent produces the most comprehensive family of pumps, ranging from 2 in. to 35 in. in diameter, and is the only broad-line, U.S.-based manufacturer.

The diffusion pump is the most common type of pump for use in high vacuum applications. These vapor jet pumps are one of the oldest and most reliable ways to create a vacuum. Since the chamber itself has no moving parts aside from the oil droplets, a vacuum diffusion pump can operate with stability over long periods.

In all diffusion pumps, a small amount of backstreaming occurs. Backstreaming is the migration of minute levels of oil that move in the opposite direction— toward the inlet of the pump and into the process stream, which may be the stage of an electron microscope or a welding chamber. In some applications, minor backstreaming has no impact; in others, where the purity of materials is critical, backstreaming cannot be tolerated. For this reason, systems typically add an optically dense baffle of varying design to deflect oil particles before they can reach the process stream.



Courtesy of Materials Research Furnaces, Inc.

Diffusion pumps are in wide use because they have several advantages: They are reliable, simple in design, operate without noise or vibration, and are relatively inexpensive to operate and maintain. In fact, diffusion pumping is still the most economical means of creating high-vacuum environments. These pumps also tolerate operating conditions such as excess particles and reactive gases that would destroy other types of high-vacuum pumps.

With the proper choice of motive fluids, traps, baffles, and valves, diffusion pumps can be used in a wide variety of applications and over pressure ranges from 1×10^{-3} Torr to 2×10^{-11} Torr

Key features of Agilent diffusion pumps include:

- High pumping speeds
- High throughput
- · High forepressure tolerance
- Low ultimate pressure
- · Excellent backstreaming characteristics
- Long-term reliability

Dynapumps



Vacuum Furnaces

Vacuum furnace applications require pumps that are capable of achieving stable pressures in high gas flow environments. Additionally, furnace operators need shorter cycle times to accomplish efficient processing of heat-treated material batches.

Furnace operators derive these benefits from Agilent vapor diffusion pumps, because the high throughput and low backstreaming rates of the pumps accommodate high material outgassing and allow higher cross-over pressures for shorter cycle times.

Metallizing

In web and roll coating systems, Agilent diffusion pumps have the ability to pump high gas loads making them the perfect choice for continuous production applications.

Large Area Coating/Thin Film Deposition

Due to it's simplicity, high performance and low initial costs, the diffusion pump remains a primary pumping mechanism

for large area coating systems. The large pumps used in this application come equipped with sight glass and drain assemblies and are also available with ASA or ISO flanges.

Coatings (Optical, Electronics, Protective)

With low ultimate pressure, high speed, high throughput and high tolerable forepressure, Agilent diffusion pumps are the best choice for developmental and production systems.

Molecular Beams

The foreline ejector stage provides high tolerable forepressure and a large surface area for efficient degassing of compressed fluid, while the foreline baffle minimizes fluid loss even under high throughput conditions.

All Agilent pumps incorporate an ejector stage as well as full fractionating jets. HS series pumps create high speed and low ultimate pressure, high throughput and high tolerable forepressure and low backstreaming combine to make the HS series the best diffusion pump. Additionally, pumps are equipped with full thermal protection.

PUMP SPECIFICATIONS



	AX-65	HS-2	VHS-4	VHS-6
Previous model number		0160	0183	0184
Pumping speed*, I/s (operating range) Air Helium & hydrogen Pumping speed AVS 4.1 (1963)*	65 90	160 200 285	750 940 1,200	1,550 1,930 2,400
Maximum forepressure, Torr (mbar) No load Full load	0.75 (1.00) 0.60 (0.78)	0.55 (0.72) 0.40 (0.52)	0.65 (0.86) 0.55 (0.73)	0.65 (0.85) 0.55 (0.72)
Maximum throughput, T-I/s (mbar-I/s) In operating range @ 1 x 10 ⁻² Torr (1.3 x 10 ⁻² mbar)	0.19 (0.25) 0.30 (0.40)	0.60 (0.80) 0.70 (0.93)	1.5 (2.0) 2.5 (3.2)	2.4 (3.2) 3.5 (4.5)
Minimum recommended backing pump for maximum throughput, cfm (m ³ /hr)	0.15 (0.25)	5.0 (8.5)	10 (17)	17.0 (28.9)
Backstreaming rate at inlet flange mg/cm²/min (standard cold cap)*	2 x 10 ⁻⁴	1 x 10 ⁻³	5 x 10 ⁻⁴	5 x 10 ⁻⁴
Warmup time, minutes	7	15	10	10
Cooldown time, minutes with quick cool coil, where applicable	10	10	10	10
Fluid charge	30 cc	100 cc	300 cc	500 cc
Electrical requirements	1 ph 50/60 Hz 90/115/165/220 V	1 ph 50/60 Hz 120/240 V	1 ph 50/60 Hz 120/208/240 V	1 ph 50/60 Hz 120/208/240 V
Power, watts	200/250	450	1,45	2,2
Cooling water, U.S. gpm (I/hr) at 60-80 °F (15-26 °C)	N/A	0.1 (20)	0.15 (30)	0.25 (50)

*For descriptions of pumping speed and backstreaming measurements, please see page 34.





VHS-250	VHS-10	VHS-400	HS-16	HS-20	HS-32	NHS-35
0178	0185	0182	0164	0165	0167	0169
2,125 2,660 3,700	3,650 4,560 5,300	4,500 5,625 8,000	6.000 7,500 10,000	10,000 12,500 17,500	17,300 21,625 32,000	28,000 35,000 50,000
0.65 (0.85) 0.55 (0.72)	0.65 (0.85) 0.55 (0.72)	0.65 (0.85) 0.55 (0.72)	0.65 (0.85) 0.55 (0.72)	0.65 (0.85) 0.55 (0.72)	0.50 (0.65) 0.35 (0.45)	0.55 (0.71) 0.40 (0.52)
2.6 (3.5) 3.5 (4.5)	6.3 (8.4) 7.5 (10.0)	6.3 (8.4) 7.5 (10.0)	9.5 (11.7) at 8100 W 11.5 (15.3) at 8100 W	12.5 (16.7) 18 (23.4)	30 (40) 35 (45.5)	25 (33) 35 (45.5)
17.0 (28.9)	30 (51)	30 (51)	80 (136)	100 (170)	300 (510)	300 (510)
5 x 10 ⁻⁴	5 x 10 ⁻⁴	1 x 10 ⁻³	1.5 x 10 ^{.3}	1.5 x 10 ^{.3}	7 x 10 ^{.4}	5 x 10 ^{.4}
10	15	15	30	45	60	60
10	25	25	30	45	60	60
500 cc	1,000 cc	1,000 cc	3 U.S. qts. (2.8 liters)	5 U.S. gal. (4.7 liters)	3 U.S. gal. (11.3 liters)	3 U.S. gal. (11.3 liters)
1 ph 50/60 Hz 120/208/240 V	3 ph 50/60 Hz 208/240/380/480 V	3 ph 50/60 Hz 208/240/380/480 V	3 ph 50/60 Hz 240/415/480 V	3 ph 50/60 Hz 240/415/480 V	3 ph 50/60 Hz 240/415/480 V	50/60 Hz 240/415/480 V
2,2	4,4	4,4	8,100/9,600	12	24	24
0.25 (50)	0.40 (80)	0.40 (80)	1.5 (300)	1.5 (300)	4.0 (800)	4.0 (800)

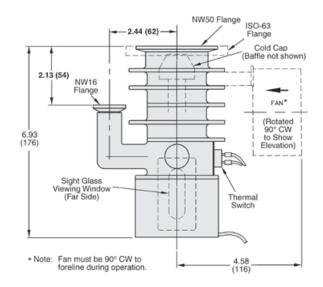


Diffusion Pumps









Technical Specifications

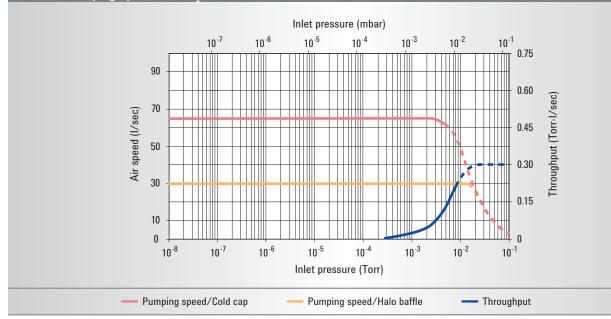
Pumping speed*, operating range	65 l/sec air, 90 l/s He and H $_2$
Maximum throughput	0.19T-I/s (0.25 mbar-I/s) in operating range, 0.30T-I/s (0.40 mbar-I/s) @ 0.01 Torr
Compression ratio	4 x 10 ⁷ (air), 2 x 10 ⁶ (helium)
Operating range	3 x 10 ⁻³ to <5 x 10 ⁻⁸ Torr (3.9 x 10 ⁻³ to 6.5 x 10 ⁻⁸ mbar)
Maximum forepressure	No load: 0.75 Torr (1.00 mbar) Full load: 0.60 Torr (0.78 mbar)
Backstreaming rate**	With cold cap: <2 x 10 ⁻⁴ mg/cm ² /min With baffle: <2 x 10 ⁻⁵ mg/cm ² /min
Recommended backing pump	≥1.5 cfm (2.5 m³/hr)
Warmup time	7 minutes
Cooldown time	10 minutes
Fluid charge	30 cc
Electrical requirements	1 ph, 50/60 Hz, 90/115/165/220 VAC
Pump power	200/250 watts
Air cooling	30 cfm

* For an explanation of pumping speed measurements, please see page 34.

** Refer to page 32 for a description of test methods.



AX-65 - Pumping Speed - Air/N,



Ordering Information

Description	Wt. kg (lbs)) Part Number	
-	U . ,	KF-50	ISO-6
AX-65 with standard cold cap, 115 V, 250 W	3.6 (8.0)	L9670301	L9707301
AX-65 with internal baffle, 115 V, 250 W	3.6 (8.0)	L9670311	L9707311
AX-65 with standard cold cap, 220 V, 250 W	3.6 (8.0)	L9670302	L9707302
AX-65 with internal baffle, 220 V, 250 W	3.6 (8.0)	L9670312	L9707312
AX-65 with standard cold cap, 115 V, 200 W	3.6 (8.0)	L9670303	L9707303
AX-65 with internal baffle, 115 V, 200 W	3.6 (8.0)	L9670313	L9707313
AX-65 with standard cold cap, 220 V, 200 W	3.6 (8.0)	L9670304	L9707304
AX-65 with internal baffle, 220 V, 200 W	3.6 (8.0)	L9670314	L9707314
AX-65 with standard cold cap, 90 V, 250 W	3.6 (8.0)	L9670305	L9707305
AX-65 with internal baffle, 90 V, 250 W	3.6 (8.0)	L9670315	L9707315
AX-65 with standard cold cap, 165 V, 250 W	3.6 (8.0)	L9670306	L9707306
AX-65 with internal baffle, 165 V, 250 W	3.6 (8.0)	L9670316	L9707316

NOTE • All pumps have NW-16 foreline

• See page 30 for Santovac 5 diffusion pump fluid

• Mounted cooling fan included with each pump

- (P/N 661300138)
- Overtemperature thermal switch set to open at 365 °F (182 °C)

• Use 250W heater with polyphenyl ether fluids

(such as Santovac 5). Use 200 Ŵ heater for other fluids.

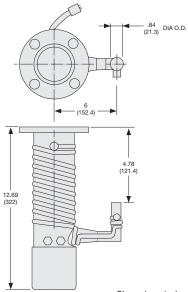
Description	Wt. kg (lbs)	Part Number
Accessories		
Santovac 5 diffusion pump fluid, 40 cc	0.5 (1.0)	695405001
Santovac 5 diffusion dump fluid, 65 cc	0.9 (2.0)	695405002
Internal baffle kit	0.9 (2.0)	R1160065
Centering ring for inlet flange, NW50	0.5 (1.0)	KC50SB
Centering ring for inlet flange, ISO-63	0.2 (0.5)	IC063SV
Centering ring for foreline flange, NW16	0.2 (0.5)	KC16SB
Installation and Operation Manual 699907 (download from www.agilent.com/chem/vacuum)		
Replacement Parts (one heater harness r	equired per p	ump)
200 W, 115 V heater harness	0.5 (1.0)	L9994307

200 W, 115 V heater harness (for use with Invoil 704 or equivalent)	0.5 (1.0)	L9994307
250 W, 115 V heater harness (for use with Santovac 5 or equivalent)	0.5 (1.0)	L9994303
200 W, 220 V heater harness (for use (for use with Invoil 704 or equivalent)	0.5 (1.0)	L9994308
250 W, 220 V heater harness (for use with Santovac 5 or equivalent)	0.5 (1.0)	L9994304
250 W, 90 V heater harness (for use with Santovac 5 or equivalent)	0.5 (1.0)	L9994301
250 W, 165 V heater harness (for use with Santovac 5 or equivalent)	0.5 (1.0)	L9994302
Overtemperature thermal switch (included with each heater harness)	0.5 (1.0)	L9964001
Pump ready thermal switch (optional)	0.5 (1.0)	L9964002









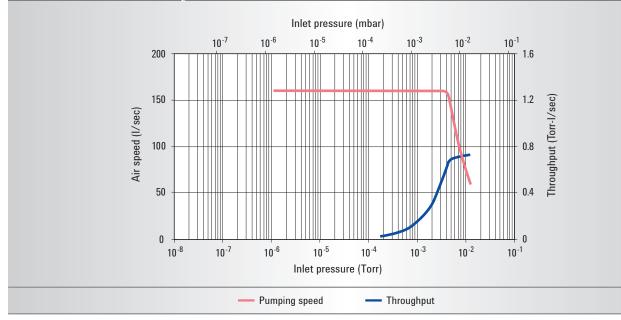
Technical Specifications

Pumping speed, operating range	160 l/s air, 200 l/s He and H $_2$
Pumping speed*, AVS 4.1 (1963)	285 l/s air
Maximum throughput	0.60 T-I/s (0.80 mbar-I/s) in operating range, 0.70 T-I/s (0.93 mbar-I/s) @ 0.01 Torr
Operating range	3.7 x 10 ^{.3} to < 5 x 10 ^{.8} Torr, (4.9 x 10 ^{.3} to < 6.5 10 ^{.8} mbar)
Maximum forepressure	No load: 0.55 Torr (0.71 mbar)
	Full load: 0.40 Torr (0.52 mbar)
Recommended backing pump	\geq 5 cfm (8.5 m ³ /hr)
Backstreaming rate**, standard cold cap	< 1 x 10 ⁻³ mg/cm ² /min
Warmup time	15 minutes
Cooldown time	10 minutes (with quick cool coil)
Fluid charge	100 cc
Electrical requirements	1 ph, 50/60 Hz, 120/240 VAC
Pump power	450 watts
Cooling water requirements	0.1 gpm (20 l/hr) at 60-80 °F (15-26 °C)
Water connections	¼ in. FPT

* For an explanation of pumping speed measurements, please see page 34. ** Refer to page 32 for a description of test methods.



HS-2 Pumping Speed - Air/N₂



Ordering Information

Description	Wt. kg (lbs)	Part Number
		ASA
With standard cold cap, 120 V	20.0 (9.0)	82906301
With standard cold cap, 240 V	20.0 (9.0)	82906302
Description	Wt. kg (lbs)	Part Number
Water-cooled baffle with ASA flanges	10.0 (4.5)	F9453302
Santovac 5 diffusion pump fluid, 500 cc pump fluid, 500 cc	2.5 (1.1)	695405005
Installation and Operation Manual 699901150 (download from www.agilent.com/chem/vacuum)		

NOTE • Inlet flange: nominal 2 in. ASA flange with 6 in. OD

• Foreline flange: 0.84 in. diameter tube

• See page 31 for baffles

• See page 30 for santovac 5 diffusion pump fluid

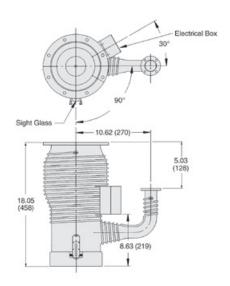
Description Wt. kg (lbs) Part Number Replacement Parts (one heater required per nump)

r pump)	
1.0 (0.5)	647301100
1.0 (0.5)	647301125
1.0 (0.5)	647302125
1.0 (0.5)	647302150
1.0 (0.5)	82920001
1.0 (0.5)	82918301
1.0 (0.5)	K0377159
	1.0 (0.5) 1.0 (0.5) 1.0 (0.5) 1.0 (0.5) 1.0 (0.5) 1.0 (0.5) 1.0 (0.5) 1.0 (0.5)









Technical Specifications

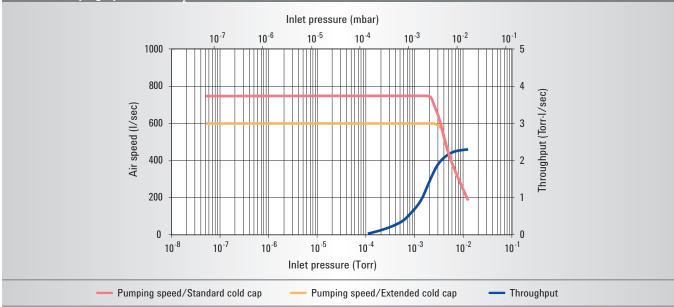
Pumping speed*, operating range	750 l/s air, 940 l/s He/H ₂
Pumping speed*, AVS 4.1 (1963)	1,200 l/s air
Maximum throughput	1.5 T-I/s (2.0 mbar-I/s) in operating range, 2.5 T-I/s (3.2 mbar-I/s) @ 0.01 Torr
Operating range	2 x 10 ⁻³ to <5 x 10 ⁻⁹ Torr (2.7 x 10 ⁻³ to <6.5 x 10 ⁻⁹ mbar)
Maximum forepressure	No load: 0.65 Torr (0.86 mbar) Full load: 0.55 Torr (0.73 mbar)
Recommended backing pump	≥10 cfm (17 m³/hr)
Backstreaming rate**, standard cold cap	<5 x 10 ⁻⁴ mg/cm ² /min
Warmup time	10 minutes
Cooldown time	10 minutes (with quick cool coil)
Fluid charge	300 cc
Electrical requirements	1 ph, 50/60 Hz, 120/208/240 VAC
Pump power	1450 watts
Cooling water requirements	0.15 gpm (30 l/hr) at 60-80 °F (15-26 °C)
Water connections	1% in. FPT Tee

* For an explanation of pumping speed measurements, please see page 34.

** Refer to page 32 for a description of test methods.



VHS-4 Pumping Speed - Air/N₂



Ordering Information

Description	Voltage Weight kg (lbs		os) Part N		
			Flange Typ		
VHS-4 Pump			ASA	ISO	
VHS-4 with standard cold cap	120 V	25.0 (55.0)	86460301	L6256301	
VHS-4 with extended cold cap	120 V	25.0 (55.0)	86460311	L6256311	
VHS-4 with standard cold cap	208 V	25.0 (55.0)	86460306	L6256306	
VHS-4 with extended cold cap	208 V	25.0 (55.0)	86460316	L6256316	
VHS-4 with standard cold cap	240 V	25.0 (55.0)	86460302	L6256302	
VHS-4 with extended cold cap	240 V	25.0 (55.0)	86460312	L6256312	
Accessories	Page	Weight kg (lbs)	Part N	lumber	
Water-cooled baffle with ASA flanges	31	4.5 (10.0)	F828	36304	
Water-cooled baffle with ISO flanges	31	4.5 (10.0)	F828	36305	
Centering ring for ISO inlet flange, 160K		0.5 (1.0)	IC160SV		
Centering ring for ISO foreline flange, KF40		0.2 (0.5)	KC40SV		
Santovac 5 diffusion pump fluid, 500 cc	30	1.1 (2.5)	695405005		
Installation and Operation Manual			6999	699901021	
(download from www.agilent.com/chem/vacuum)					
Replacement Parts (one heater required per pump)					
1450 W, 120 V heater		0.5 (1.0)	6473	04205	
1450 W, 208 V heater		0.5 (1.0)	6473	04210	
1450 W, 240 V heater		0.5 (1.0)	647304250		
Heater clamp (one required per pump)		1.0 (2.0)	88164301		
VHS-4 heater wire, 10 AWG, 24 inches (3 per pump required)		0.5 (0.2)	X3901-68001		
Replacement o-ring kit (kit contains: 3 inlet flange o-rings (butyl 2-258 10 fill and drain o-rings (Viton 2-113), sight glass o-ring and gasket)	3),	0.5 (1.0)	K03	77183	
Thermal switch (set at 300 °F – 147 °C)		0.5 (1.0)	6429	06025	
Extended cold cap	31	0.5 (1.0)	F689	98301	
Sight glass repair kit			L890	08301	

NOTE • Inlet flange 4 in. ASA , foreline flange KF40

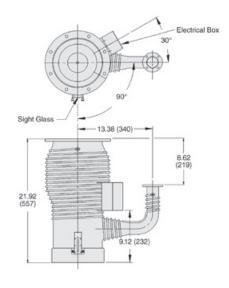
• Inlet flange ISO 160K, foreline flange ISO KF40

• Pumps with ISO flanges do not include required centering rings









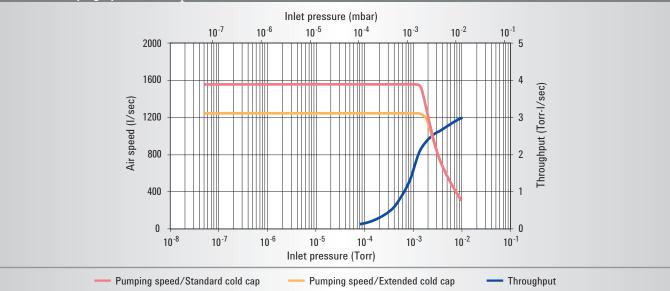
Technical Specifications

Pumping speed, operating range	1,550 l/s air, 1,930 l/s He/H ₂
Pumping speed*, AVS 4.1 (1963)	2,400 l/s air
Maximum throughput	2.4 T-I/s (3.2 mbar-I/s) in operating range, 3.5 T-I/s (4.5 mbar-I/s) @ 0.01 Torr
Operating range	1.5×10^{-3} to $<5 \times 10^{-9}$ Torr (2 x 10^{-3} to $< 6.5 \times 10^{-9}$ mbar)
Maximum forepressure	No load: 0.65 Torr (0.85 mbar)
	Full load: 0.55 Torr (0.72 mbar)
Recommended backing pump	≥17 cfm (29 m³/hr)
Backstreaming rate ^{**} , standard cold cap	<5 x 10 ⁻⁴ mg/cm ² /min
Warmup time	10 minutes
Cooldown time	10 minutes (with quick cool coil)
Fluid charge	500 cc – exact fluid charge available
Electrical requirements	1 ph, 50/60 Hz, 120/208/240 VAC
Pump power	2200 watts
Cooling water requirements	0.25 gpm (50 l/hr) at 60-80 °F (15-26 °C)
Water connections	¼ in. FPT Tee

* For an explanation of pumping speed measurements, please see page 34. ** Refer to page 32 for a description of test methods.



VHS-6 Pumping Speed - Air/N₂



Ordering Information

Description	Voltage	Weight kg (lbs)	Part N	lumber
				е Туре
VHS-6 Pump			ASA	ISO
VHS-6 with standard cold cap	120 V	34.0 (75.0)	85826301	L6193301
VHS-6 with extended cold cap	120 V	34.0 (75.0)	85826311	L6193311
VHS-6 with standard cold cap	208 V	34.0 (75.0)	85826306	L6193306
VHS-6 with extended cold cap	208 V	34.0 (75.0)	85826316	L6193316
VHS-6 with standard cold cap	240 V	34.0 (75.0)	85826302	L6193302
VHS-6 with extended cold cap	240 V	34.0 (75.0)	85826312	L6193312
Accessories	Page	Weight kg (lbs)	Part N	lumber
Water-cooled baffle with ASA flanges	31	7.0 (15.0)	F827	7306
Water-cooled baffle with ISO flanges	31	7.0 (15.0)	F827	7307
Santovac 5 diffusion pump fluid, 500 cc (exact pump charge)	30	1.1 (2.5)	6954	05005
Centering ring for ISO inlet flange, 200K		0.5 (1.0)	IC20	JOSV
Centering ring for ISO foreline flange, KF50		0.2 (0.5)	KCS	50SV
Installation and Operation Manual (download from www.agilent.com/chem/vacuum)			6999	01022
Replacement Parts (one heater required per pump)				
2200 W, 120 V heater		0.5 (1.0)	6473	06125
2200 W, 208 V heater		0.5 (1.0)	6473	06175
2200 W, 240 V heater		0.5 (1.0)	6473	06225
Heater clamping assembly (includes clamping plate, cover plate	, insulator)		8664	13301
Heater cover plate (one required per pump)	· · · · ·	1.0 (2.0)	8608	38001
Heater insulator (one required per pump)		0.2 (0.5)	8608	37001
Heater clamping plate (one required per pump)		0.5 (1.0)	8608	36301
VHS-6/250 heater wire, 10 AWG, 36 inches (3 per pump require	d)	0.5 (2.0)	X3901	-68002
Replacement o-ring kit (kit contains: 3 inlet flange o-rings (butyl	2-267),	0.5 (1.0)	K037	77184
3 foreline flange o-rings (butyl 2-332), sight glass o-ring and ga 10 fill and drain o-rings (Viton 2-113))	isket,			
Thermal switch (set at 300 °F – 147 °C)		0.5 (1.0)	6429	06025
Extended cold cap	31	0.5 (1.0)	F645	55001

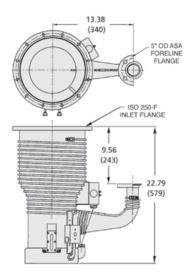
NOTE • Inlet flange 6 in. ASA , foreline flange 1.5 in. ASA • Inlet flange ISO 200K, foreline flange ISO KF50

• Pumps with ISO flanges do not include required centering rings









Technical Specifications

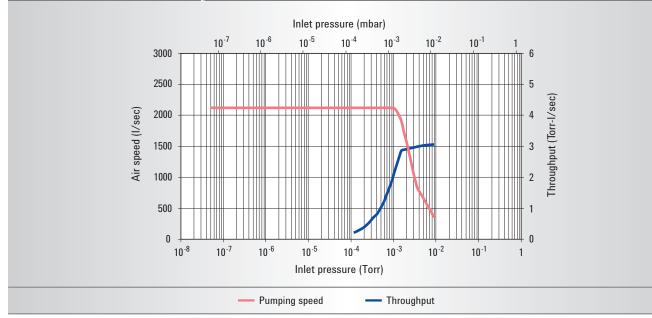
Pumping speed, operating range	2,125 l/s air, 2,660 l/s He/H ₂
Pumping speed*, AVS 4.1 (1963)	3,700 l/s air
Maximum throughput	2.6 T-I/s (3.5 mbar-I/s) in operating range, 3.5 T-I/s (4.5 mbar I/s) @ 0.01 Torr
Operating range	1.2 x 10 ⁻³ to <5 x 10 ⁻⁹ Torr (1.6 x 10 ⁻³ to <6.5 x 10 ⁻⁹ mbar)
Maximum forepressure	No load: 0.65 Torr (0.85 mbar)
	Full load: 0.55 Torr (0.72 mbar)
Recommended backing pump	≥17 cfm (29 m³/hr)
Backstreaming rate ^{**} , standard cold cap	< 5.0 x 10 ^{.4} mg/cm ² /min
Warmup time	10 minutes
Cooldown time	10 minutes (with quick cool coil)
Fluid charge	500 cc – exact fluid charge available
Electrical requirements	1 ph, 50/60 Hz, 120/208/240 VAC
Pump power	2200 watts
Cooling water requirements	0.25 gpm (50 l/hr)
Water connections	1⁄8 in. FPT Tee

* For an explanation of pumping speed measurements, please see page 34.

** Refer to page 32 for a description of test methods.



VHS-250 Pumping Speed - Air/N₂



Ordering Information

Description	Voltage	Weight kg (lbs)	Part Number
VHS-250 pump			
VHS-250 with standard cold cap	120 V	34.0 (75.0)	K0543301
VHS-250 with standard cold cap	208 V	34.0 (75.0)	K0543306
VHS-250 with standard cold cap	240 V	34.0 (75.0)	K0543302
Accessories			
Santovac 5 diffusion pump fluid, 500 cc (exact pump charge)		1.1 (2.5)	695405005
Installation and Operation Manual (download from www.agilent.com/chem/vacuum)			699901020
Replacement Parts (one heater required per pump)			
2200 W, 120 V heater		0.5 (1.0)	647306125
2200 W, 208 V heater		0.5 (1.0)	647306175
2200 W, 240 V heater		0.5 (1.0)	647306225
Heater cover plate (one required per pump)		1.0 (2.0)	86088001
Heater insulator (one required per pump)		0.2 (0.5)	86087001
Heater clamping plate (one required per pump)		0.5 (1.0)	86086301
VHS-6/250 heater wire, 10 AWG, 36 inches (3 per pump required)		0.5 (2.0)	X3901-68002
Replacement o-ring kit (kit contains: 3 inlet flange o-rings (butyl 2- 3 foreline flange o-rings (butyl 2-332), sight glass o-ring and gask 10 fill and drain o-rings (Viton 2-113))	<i>/</i> ·	0.5 (1.0)	K0377178
Thermal switch (set at 300 °F – 147 °C)		0.5 (1.0)	642906025

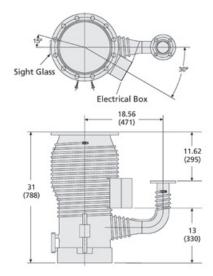
NOTE • Inlet flange: ISO 250F (bolted, o-ring seal)

• Foreline flange: ASA with 5 in. OD









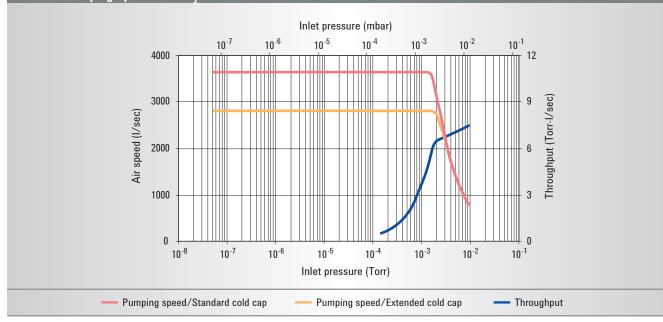
Technical Specifications

Pumping speed, operating range Pumping speed*, AVS 4.1 (1963)	3,650 l/s air, 4,560 l/s He/H ₂ 5,300 l/s air
Maximum throughput	6.3 T-I/s (8.4 mbar I/s) in operating range, 7.5 T-I/s (10.0 mbar I/s) @ 0.01 Torr
Operating range	1.7×10^{-3} to $<5 \times 10^{-9}$ Torr at 4400 W (2.3 x 10 ⁻³ to $<6.5 \times 10^{-9}$ mbar)
Maximum forepressure	No load: 0.65 Torr (0.85 mbar) Full load: 0.55 Torr (0.72 mbar)
Recommended backing pump	≥ 30 cfm (51 m³/hr)
Backstreaming rate ^{**} , standard cold cap	<5.0 x 10 ^{.4} mg/cm ² /min
Warmup time	15 minutes
Cooldown time	25 minutes
Fluid charge	1,000 cc
Electrical requirements	3 ph, 50/60 Hz, 208/240/380/480 VAC
Pump power	4400 watts
Cooling water requirements	0.40 gpm (80 l/hr)
Water connections	1% in. FPT Tee

* For an explanation of pumping speed measurements, please see page 34. ** Refer to page 32 for a description of test methods.



VHS-10 Pumping Speed - Air/N₂



Ordering Information

Description	Wt. kg (lbs)) Part N	Part Number		
-	- · ·	ASA	ISO		
VHS-10 with standard cold cap, 208 V	68 (150)	F0426307	L5920307		
VHS-10 with extended cold cap, 208 V	68 (150)	F0426317	L5920317		
VHS-10 with standard cold cap, 240 V	68 (150)	F0426308	L5920308		
VHS-10 with extended cold cap, 240 V	68 (150)	F0426318	L5920318		
VHS-10 with standard cold cap, 380 V	68 (150)	F0426326	L5920326		
VHS-10 with extended cold cap, 380 V	68 (150)	F0426336	L5920336		
VHS-10 with standard cold cap, 480 V	68 (150)	F0426309	L5920309		
VHS-10 with extended cold cap, 480 V	68 (150)	F0426319	L5920319		
Accessories		Wt. kg (lbs) P	art Number		
Water-cooled baffle with AS	A flanges	9.0 (20.0)	F8600310		
Water-cooled baffle with ISO	flanges	9.0 (20.0)	F8600311		

NOTE	• Inlet flange 10 in. ASA, foreline flange 2 in. ASA
	 Inlet flange ISO 320K foreline ISO 63K

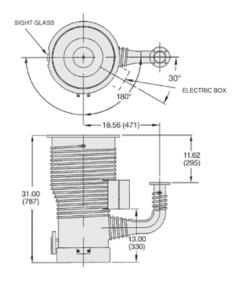
- See page 30 Santovac 5 diffusion pump fluid
- Baffles and extended cold caps can be found on page 31

Description	Wt. kg (lbs)	Part Number
Accessories (Cont'd)		
Centering ring for ISO foreline flange, 63K	0.5 (1.0)	IC063SV
Installation and Operation Manual (download from www.agilent.com/chem/	vacuum)	699901023
Replacement Parts (two heaters required p	oer pump)	
2200 W, 208 V heater	0.5 (1.0)	647310140
2200 W, 240 V heater	0.5 (1.0)	647310150
2200 W, 380 V heater	0.5 (1.0)	647310160
2200 W, 480 V heater	0.5 (1.0)	647310170
2550 W, 208 V heater	0.5 (1.0)	647310145
2550 W, 240 V heater	0.5 (1.0)	647310155
2550 W, 380 V heater	0.5 (1.0)	647310165
2550 W, 480 V heater	0.5 (1.0)	647310175
Heater crush plate (covers both heaters; one required for pump; replace when either heater is replaced)	1.0 (2.0)	K7667001
Heater clamping plate (one required per pum	p) 0.5 (1.0)	R2667301
VHS-10/400 heater wire, 10 AWG, 42 inches (3 per pump required)	1.0 (0.4)	X3901-68003
Replacement o-ring kit (kit contains: 1 inlet flange o-ring (butyl F0430001), 1 foreline flange o-ring (butyl 2-338), sight glass o-ring and gaske 10 fill and drain o-rings (Viton 2-113))	1.0 (0.5) t,	K0377185
Thermal switch (set at 300 °F – 147 °C)	0.5 (1.0)	642906025
Extended cold cap	2.0 (0.9)	L8917301









Technical Specifications

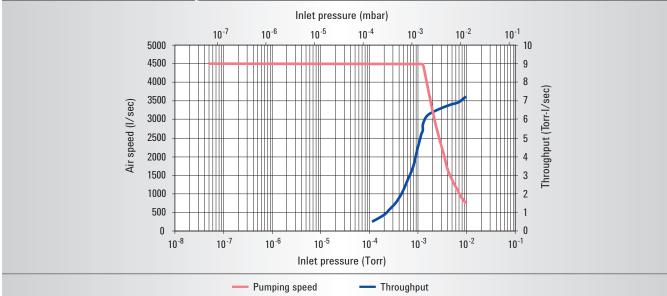
Pumping speed, operating range	4,500 l/s air, 5,625 l/s He/H ₂
Pumping speed*, AVS 4.1 (1963)	8,000 l/s air
Maximum throughput	6.3 T-I/s (8.4 mbar I/s) in operating range, 7.5 T-I/s (10.0 mbar I/s) @ 0.01 Torr
Operating range	1.4 x 10 ⁻³ to <5 x 10 ⁻⁹ Torr (1.9 x 10 ⁻³ to <6.5 x 10 ⁻⁹ mbar)
Maximum forepressure	No load: 0.65 Torr (0.85 mbar)
	Full load: 0.55 Torr (0.72 mbar)
Recommended backing pump	≥30 cfm (51 m³/hr)
Backstreaming rate ^{**} , standard cold cap	<1.0 x 10 ⁻³ mg/cm ² /min
Warmup time	15 minutes
Cooldown time	25 minutes
Fluid charge	1,000 cc
Electrical requirements	3 ph, 50/60 Hz, 208/380/480 VAC
Pump power	4400 watts
Cooling water requirements	0.40 gpm (80 l/hr)
Water connections	1/2 in. FPT Tee

* For an explanation of pumping speed measurements, please see page 34.

** Refer to page 32 for a description of test methods.



VHS-400 Pumping Speed - Air/N₂



Ordering Information

Description	Voltage	Weight kg (lbs)	Part N	lumber
			Flang	е Туре
VHS-400 Pump			ASA	ISO
VHS-400 with standard cold cap	208 V	75.0 (180.0)	K4816307	L9767307
VHS-400 with standard cold cap	380 V	75.0 (180.0)	K4816326	L9767326
VHS-400 with standard cold cap	480 V	75.0 (180.0)	K4816309	L9767309
VHS-400 with standard cold cap	240 V	75.0 (180.0)	K4816308	L9767308
Accessories	Page	Weight kg (lbs)	Part N	lumber
Centering ring for ISO Inlet flange, 400K		0.5 (1.0)	IC40	DOSV
Centering ring for ISO foreline flange, 63K		0.5 (1.0)	1006	33SV
Installation and Operation Manual (download from www.agilent.com/chem/vacuum)			6999	01023
Replacement Parts (two heaters required per pump)				
2200 W, 208 V heater		1.0 (0.5)		10140
2200 W, 240 V heater		1.0 (0.5)		10150
2200 W, 380 V heater		1.0 (0.5)	6473	10160
2200 W, 480 V heater		1.0 (0.5)		10170
2550 W, 208 V heater		1.0 (0.5)	6473	10145
2550 W, 240 V heater		1.0 (0.5)	6473	10155
2550 W, 380 V heater		1.0 (0.5)	6473	10165
2550 W, 480 V heater		1.0 (0.5)	6473	10175
Heater crush plate (one required per pump; replace when either he	eater is replaced)	2.0 (1.0)	K766	57001
Heater clamping plate (one required per pump)		1.0 (0.5)	R266	37301
VHS-10/400 heater wire, 10 AWG, 42 inches (3 per pump required)	1.0 (0.4)	X3901	-68003
Replacement o-ring kit (kit contains: 1 inlet flange o-ring (butyl 2-3 foreline flange o-ring (butyl 2-338), sight glass o-ring and gasket, 10 fill and drain o-rings (Viton 2-113))	385),	1.0 (0.5)	K037	7189
Thermal switch (set at 300 °F – 147 °C)		1.0 (0.5)	6429	06025

NOTE • Inlet flange ISO 400K, foreline flange ISO 63-K.

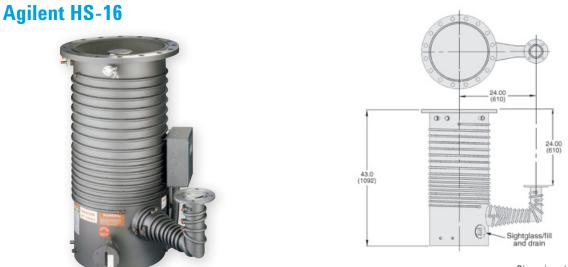
• Inlet flange non-standard ASA, foreline flange 2 in. ASA.

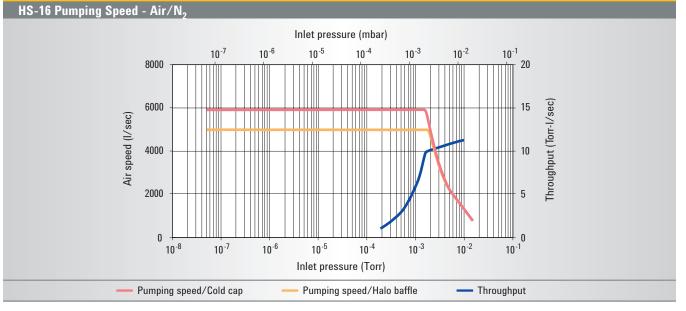
• Pumps with ASA flanges include O-Rings for inlet and foreline flanges

• Pumps with ISO flanges do not include centering rings required for inlet and foreline flanges.

Diffusion Pumps







Technical Specifications

Pumping speed, operating range Pumping speed*, AVS 4.1 (1963)	6,000 l/s air, 7,500 l/s He and H ₂ 10,000 l/s air
Maximum throughput	8,100 W – 9.5 T-I/s (12.7 mbar I/s) in operating range13.5 T-I/s (18.0 mbar-I/s) @ 0.01 Torr 9,600 W –12.0 T-I/s (16 mbar I/s) in operating range 11.5 T-I/s (15.3 mbar-I/s) @ 0.01 Torr
Operating range	2 x 10 ⁻³ to <5 x 10 ⁻⁸ Torr at 9,600 W (1.3 x 10 ⁻³ to <6.5 x 10 ⁻⁸ mbar)
Maximum forepressure	No Ioad – 0.65 Torr (0.85 mbar), Full Load – 0.55 Torr (0.72 mbar)
Pump power	8100/9600 watts
Recommended backing pump	≥ 80 cfm (136 m³/hr)
Backstreaming rate**, standard cold cap	<1.5 x 10 ⁻³ mg/cm ² /min
Warmup time	30 minutes
Cooldown time	48 minutes (30 minutes with optional quick cool coil)
Fluid charge	3 quarts (2.8 liters)
Electrical requirements	3 ph, 50/60 Hz, 240/415/480 VAC
Cooling water requirements	1.5 gpm (300 l/hr) at 60-80 °F (15-26 °C)
Water connections	¼ in. FPT Tee
* 5 1 1 1 1	

* For an explanation of pumping speed measurements, please see page 34.

** Refer to page 32 for a description of test methods.



Ordering Information

Description	Voltage	Weight kg (lbs)	Part Number Flange Type	
HS-16 Pump			ASA	ISO
HS-16 with standard cold cap	240 V	218.0 (480.0)	79292308	L5921308
HS-16 with halo baffle	240 V	218.0 (480.0)	79292318	L5921318
HS-16 with standard cold cap	415 V	218.0 (480.0)	79292326	L5921326
HS-16 with halo baffle	415 V	218.0 (480.0)	79292336	L5921336
HS-16 with standard cold cap	480 V	218.0 (480.0)	79292309	L5921309
HS-16 with halo baffle	480 V	218.0 (480.0)	79292319	L5921319

NOTE • The HS-16 can be ordered with 9600 W heaters by increasing the middle number of the 3-digit suffix by two; eg 79292328

Accessories	Page	Weight kg (lbs)	Part Number
Water-cooled halo baffle	31	9.0 (20.0)	K0143316
Centering ring for ISO foreline flange, 100K		0.5 (1.0)	IC100SV
Quick cool coil – must be installed in the factory			Factory Special
Installation and Operation Manual			699901140
(download from www.agilent.com/chem/vacuum)			

Replacement Parts (three heaters required per pump)

Replacement Parts (three heaters required per pump)		
2700 W, 240 V/415 V with leads	0.5 (1.0)	647316020
2700 W, 480 V with leads	0.5 (1.0)	647316030
2700 W, 240 V/415 V no leads – used on pumps built before May '90	0.5 (1.0)	647316035
2700 W, 480 V no leads – used on pumps built before May '90	0.5 (1.0)	647316045
3200 W, 240 V/415 V with leads	0.5 (1.0)	647316023
3200 W, 480 V with leads	0.5 (1.0)	647316033
Heater crush plate (replace one with each new heater)	0.5 (1.0)	K4919001
Heater insulator (three required per pump)	0.5 (1.0)	79309001
Heater clamping plate (three required per pump)	4.0 (8.0)	K4917001
HS-16/20/Dalton heater wire, 10 AWG, 120 inches (2 per heater required)	1.0 (0.4)	X3900-68000
Replacement o-ring kit for ASA pumps (kit contains: 1 inlet flange o-ring (buna 48214001), 1 foreline flange o-ring (buna 2-348), sight glass o-ring and gasket, 8 fill and drain o-rings (Viton 2-213))	0.5 (1.0)	K0377164
Sight glass service kit (pumps built before Oct. '95)	1.5 (3.0)	F6097301
Upper (water) thermal switch (set at 185 °F/85 °C)	0.5 (1.0)	K9050001
Lower (boiler) thermal switch (set at 390 °F/199 °C)	0.5 (1.0)	K9050002
Cold cap gasket/grommet (kit of 4)	0.5 (1.0)	L8839301
Cold cap nut and follower (2 each)	0.5 (1.0)	L8840301

NOTE • Inlet flange 16 in. ASA, foreline flange 3 in. ASA

• Inlet flange ISO 500K, foreline flange ISO 100K

• Not recommended for use with Santovac 5

• Pumps with ASA flanges include o-rings for inlet and foreline flanges

• Pumps with ISO flanges do not include centering rings required for foreline and inlet flanges

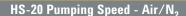
PUMP MODELS

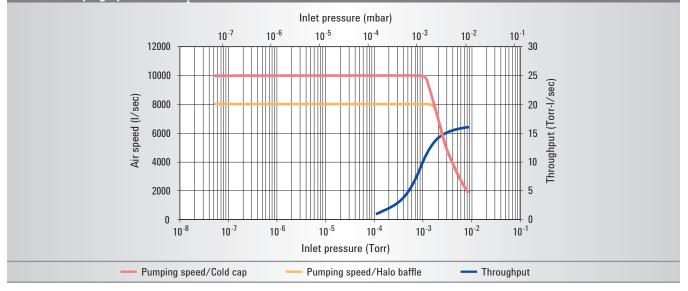




23 (584)

Dimensions: inches (millimeters)





Technical Specifications

Pumping speed, operating range Pumping speed*, AVS 4.1 (1963)	10,000 l/s air, 12,500 l/s He and H ₂ 17,500 l/s air
Maximum throughput	12.5 T-I/s (16.7 mbar I/s) in operating range, 18 T-I/s (23 mbar-I/s) @ 0.01 Torr
Operating range	1.3 x 10 ⁻³ to 5 x 10 ⁻⁸ Torr (1.7 x 10 ⁻³ to 6.5 x 10 ⁻⁸ mbar)
Maximum forepressure	No load: 0.65 Torr (0.85 mbar) Full load: 0.55 Torr (0.72 mbar)
Recommended backing pump	≥100 cfm (170 m³/hr)
Backstreaming rate**, standard cold cap	<1.5 x 10 ⁻³ mg/cm ² /min
Warmup time	45 minutes
Cooldown time	85 minutes
Fluid charge	5 quarts (4.7 liters)
Electrical requirements	3 ph, 50/60 Hz, 240/415/480 VAC
Pump power	12,000 watts
Cooling water requirements	1.5 gpm (300 l/hr) at 60-80 °F (15-26 °C)
Water connections	¼ in. FPT Tee
*	

* For an explanation of pumping speed measurements, please see page 34.

** Refer to page 32 for a description of test methods.



Ordering Information

Description	Voltage	Weight kg (lbs)	Part N	lumber
				е Туре
HS-20 Pump			ASA	ISO
HS-20 with standard cold cap	240 V	264.0 (580.0)	84341308	L5922308
HS-20 with halo baffle	240 V	264.0 (580.0)	84341318	L5922318
HS-20 with standard cold cap	415 V	264.0 (580.0)	84341326	L5922326
HS-20 with halo baffle	415 V	264.0 (580.0)	84341336	L5922336
HS-20 with standard cold cap	480 V	264.0 (580.0)	84341309	L5922309
HS-20 with halo baffle	480 V	264.0 (580.0)	84341319	L5922319
Accessories	Page	Weight kg (lbs)	Part N	lumber
Water-cooled halo baffle	31	11.0 (25.0)	K185	5320
Centering ring for ISO foreline flange, 160K		0.5 (1.0)	IC1	SOSV
Quick cool coil – must be installed in the factory			Factory	Special
Installation and Operation Manual			6999	01140
(download from www.agilent.com/chem/vacuum)				
Replacement Parts (six heaters required per pump)				
Heater, 2000 W, 240 V/415 V with leads		0.5 (1.0)	6473	20020
Heater, 2000 W, 480 V with leads		0.5 (1.0)	6473	20030
Heater, 2000 W, 240 V/415 V no leads – used on pumps bu	ilt before May '90	0.5 (1.0)	6473	20060
Heater, 2000 W, 480 V no leads – used on pumps built befo	re May '90	0.5 (1.0)	6473	20070
Heater crush plate (replace one with each new heater)		0.5 (1.0)	K710)8001
Heater clamping plate (six required per pump)		4.0 (8.0)	K710)7001
Heater insulator (one required per pump)		0.5 (1.0)	L651	4001
HS-16/20/Dalton heater wire, 10 AWG, 120 inches (2 per h	eater required)	1.0 (0.4)	X3900	-68000
Replacement o-ring kit for ASA pumps (kit contains 1 inlet f 1 foreline flange o-ring (buna 2-432), sight glass o-ring and		02), 0.5 (1.0)	K03	7165
drain o-rings (Viton 2-213)	i gasket, o illi allu			
Sight glass service kit (pumps built before Oct. '95)		1.5 (3.0)	F609	7301
Upper (water) thermal switch (set at 185 °F/85 °C)		0.5 (1.0)	K905	50001
Lower (boiler) thermal switch (set at 390 °F/199 °C)		0.5 (1.0)	K905	50002
Cold cap gasket/grommet (kit of 4)		0.5 (1.0)	L883	9301
Cold cap nut and follower (2 each)		0.5 (1.0)	L884	

NOTE • Inlet flange 20 in. ASA, foreline flange 4 in. ASA

• Inlet flange ISO 630K, foreline flange ISO 160K

• Not recommended for use with Santovac 5

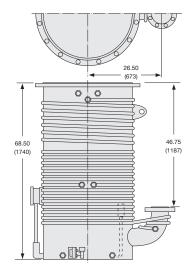
• Pumps with ASA flanges include o-rings for inlet and foreline flanges

• Pumps with ISO flanges do not include centering rings required for foreline and inlet flanges









Technical Specifications

Pumping speed, operating range	17,300 l/s air, 21,625 l/s He and $\rm H_2$
Pumping speed*, AVS 4.1 (1963)	32,000 I/s air
Maximum throughput	30 T-I/s (40 mbar I/s) in operating range, 35 T-I/s (45 mbar-I/s) @ 0.01 Torr
Operating range	1.7 x 10 ^{.3} to <5 x 10 ^{.8} Torr (2.3 x 10 ^{.3} to <6.5 x 10 ^{.8} mbar)
Maximum forepressure	No load: 0.50 Torr (0.65 mbar)
	Full load: 0.35 Torr (0.45 mbar)
Recommended backing pump	≥300 cfm (510 m³/hr)
Backstreaming rate**, standard cold cap	<7 x 10 ⁻⁴ mg/cm ² /min
Warmup time	60 minutes
Cooldown time	180 minutes
Fluid charge	3 U.S. gallons (11.3 liters)
Electrical requirements	3 ph, 50/60 Hz, 240/415/480 VAC
Pump power	24,000 watts
Cooling water requirements	4 gpm (800 l/hr) at 60-80 °F (15-26 °C)
Water connections	¾ in. FPT Tee

* For an explanation of pumping speed measurements, please see page 34. ** Refer to page 32 for a description of test methods.



HS-32 Pumping Speed - Air/N₂



Ordering Information

Description	Wt. kg (lbs)	Part N	lumber
HS-32 Pump		ASA	ISO
HS-32 with standard cold cap, 240 V	612 (1,350)	76134308	L5923308
HS-32 with halo baffle, 240 V	612 (1,350)	76134318	L5923318
HS-32 with standard cold cap, 415 V	612 (1,350)	76134326	L5923326
HS-32 with halo baffle, 415 V	612 (1,350)	76134336	L5923336
HS-32 with standard cold cap, 480 V	612 (1,350)	76134309	L5923309
HS-32 with halo baffle, 480 V	612 (1,350)	76134319	L5923319
Accessories	١	Nt.kg (lbs)F	art Number
Water-cooled halo baffle		16 (35)	K1856332
Quick cool coil – must be insta in the factory	lled		Factory Special
Centering ring for ISO foreline flange, 200K		0.5 (1.0)	IC200SV
Installation and Operation Mar _(download from www.agilent		acuum)	699901140

- NOTE Inlet flange 32 in. ASA, foreline flange 6 in. ASA
 - Inlet flange ISO 800F (bolted), foreline flange ISO 200K (clamped)
 - Not recommended for use with Santovac 5
 - ASA pump versions include o-rings for both inlet and foreline flanges
 - ISO pump versions include inlet flange o-ring, but does not include foreline flange centering ring

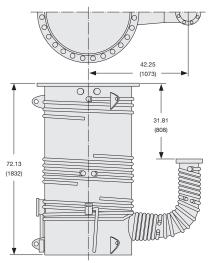
Description	Wt. kg (lbs)	Part Number
Replacement Parts (six heaters required p	er pump)	
Heater*, 4000 W, 240 V/415 V/ 480 V with leads	0.5 (1.0)	647332010
Heater*, 4000 W, 240 V/415 V/ 480 V no leads – used on pumps built before May '90	0.5 (1.0)	647332075
*One heater consists of 2-120V heaters, rig	ht and left	
Heater crush plate (replace one with each new heater)	0.5 (1.0)	K7246001
Heater insulator (one required per pump)	0.5 (1.0)	75792001
Heater clamping plate (six required per pur	mp) 4 (8)	K7247001
HS-32/35 heater wire, 10 AWG, 196 inches (2 per heater required)	s 1.0 (0.4)	X3900-68003
Replacement o-ring kit for ASA pumps (kit contains: 1 inlet flange o-ring (buna 45390001), 1 foreline flange o-ring (butyl 2-443), sight glass o-ring and gasket, 8 fill and drain o-rings (Viton	0.5 (1.0) 2-213)	K0377167
Sight glass service kit (pumps built before Oct. '95)	1.5 (3.0)	F6097301
Sight glass service kit (pumps built after Oct. '95)	1.5 (3.0)	L9223001
ISO inlet flange o-ring	0.5 (1.0)	78536002
Upper (water) thermal switch (set at 220 °F/104 °C)	0.5 (1.0)	K9050005
Lower (boiler) thermal switch (set at 550 °F/288 °C)	0.5 (1.0)	K9050004
Cold cap gasket/grommet (kit of 4)	0.5 (1.0)	L8839301
Cold cap nut and follower (2 each)	0.5 (1.0)	L8840301

Please note that this item is controlled for export by the Nuclear Suppliers Group. Accordingly, you may be required to obtain export licenses, including from US government authorities prior to exporting this diffusion pump from the United States. Please contact Agilent Vacuum Products, and the U.S. Export Administration regulations ECCN 2B231 for further guidance.

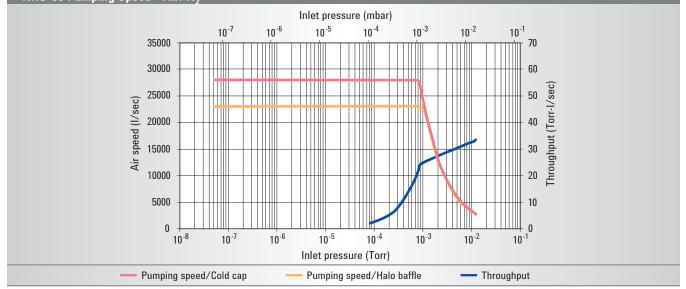








NHS-35 Pumping Speed - Air/N₂



Technical Specifications

28,000 I/s air, 35,000 I/s He and H ₂
50,000 I/s air
25 T-I/s (33 mbar I/s) in operating range, 35 T-I/s (45 mbar-I/s) @ 0.01 Torr
9 x 10 ^{.4} to < 5 x 10 ^{.8} Torr (1.2 x 10 ^{.3} < 6.5 x 10 ^{.8} mbar)
No load – 0.55 Torr (0.71 mbar), Full Load – 0.40 Torr (0.52 mbar)
≥300 cfm (510 m³/hr)
<5 x 10 ^{.4} mg/cm ² /min
60 minutes
180 minutes
3 U.S. gallons (11.3 liters)
3 ph, 50/60 Hz, 240/415/480 VAC
24,000 watts
4 gpm (800 l/hr) at 60-80 °F (15-26 °C)

* For an explanation of pumping speed measurements, please see page 34.

** Refer to page 32 for a description of test methods.



Ordering Information

Description	Voltage	Weight kg (lbs)	Part N	lumber
				е Туре
NHS-35 Pump			ASA	ISO
NHS-35 with standard cold cap	240 V	680.0 (1,550.0)	F1730308	L5924308
NHS-35 with halo baffle	240 V	680.0 (1,550.0)	F1730318	L5924318
NHS-35 with standard cold cap	415 V	680.0 (1,550.0)	F1730326	L5924326
NHS-35 with halo baffle	415 V	680.0 (1,550.0)	F1730336	L5924336
NHS-35 with standard cold cap	480 V	680.0 (1,550.0)	F1730309	L5924309
NHS-35 with halo baffle	480 V	680.0 (1,550.0)	F1730319	L5924319
Accessories	Page	Weight kg (lbs)	Part N	lumber
Water-cooled halo baffle	31	20.0 (45.0)	K185	57335
Quick cool coil – must be installed in the factory, can not ship s	separately		Factory	Special
Centering ring for ISO foreline flange, 200K		0.5 (1.0)	IC2	00SV
0-ring, ISO Inlet flange		0.5 (1.0)	7853	36002
Installation and Operation Manual			6999	01140
(download from www.agilent.com/chem/vacuum)				
Replacement Parts (six heaters required per pump)				
Heater 4000 W, 240 V/480 V with leads		0.5 (1.0)	6473	35010
Heater 4000 W, 240 V/480 V no leads – used on pumps built be	efore May '90	0.5 (1.0)	6472	35248
Heater, 4000 W, 200 V		0.5 (1.0)	6473	35020
Heater, 4000 W, 400 V		0.5 (1.0)	L638	33010
Heater, 4000 W, 440 V		0.5 (1.0)	L638	33011
Heat shield (reusable)		0.5 (1.0)	L637	70001
Heater clamping plate (six required per pump)		4.0 (8.0)	F174	9001
Heater insulator (one required per pump)		0.5 (1.0)	L969	99001
HS-32/35 heater wire, 10 AWG, 196 inches (2 per heater requir	ed)	1.0 (0.4)	X3900	-68003
Replacement o-ring kit for ASA pumps (kit contains: 1 inlet flan		1), 0.5 (1.0)	K037	77169
1 foreline flange o-ring (butyl 2-267), sight glass o-ring and ga				
8 fill and drain o-rings (Viton 2-213)				
Sightglass service kit (pumps built before Oct. '95)		1.5 (3.0)	F609	97301
Upper (water) thermal switch (set at 200 °F/93 °C)		0.5 (1.0)	K905	50005
Lower (boiler) thermal switch (set at 600 °F/316 °C)		0.5 (1.0)	K905	50006
Cold cap gasket/grommet (kit of 4)		0.5 (1.0)	L883	39301
Cold cap nut and follower (2 each)		0.5 (1.0)	L884	

NOTE • Inlet flange 35 in. ASA, foreline flange 6 in. ASA

• Inlet flange ISO 1000F (bolted), foreline flange ISO 200K (clamped)

• Not recommended for use with Santovac 5

• ASA pump versions include o-rings for both inlet and foreline flanges

• ISO pump versions include inlet flange o-ring, but does not include foreline flange centering ring

Please note that this item is controlled for export by the Nuclear Suppliers Group. Accordingly, you may be required to obtain export licenses, including from US government authorities prior to exporting this diffusion pump from the United States. Please contact Agilent Vacuum Products, and the U.S. Export Administration regulations ECCN 2B231 for further guidance.

Dynapumps

Agilent offers NeoVac SY, Santovac 5 and Invoil 704 diffusion pump fluids in a variety of container sizes for your convenience.

	NEOVAC SY	Invoil 704	SANTOVAC 5*
Chemical description	Synthetic hydrocarbon	Single-component silicone	Mixed 5-ring polyphenyl ether
Chemical composition	Mono-N alkyldiphenylether	Tetramethyltetraphenyl trisiloxane	Mixed 5-ring polyphenyl Ether
Ultimate pressure Untrapped (Torr)	Low 10 ⁻⁸ range	10 ^{.7} to 10 ^{.8} range	10 ⁻¹⁰
Trapped (Torr)	1 x 10 ⁻¹¹ range	to 10 ⁻¹¹ range	-
Vapor pressure at 25 °C (Torr)	1 x 10 ⁻⁸	2 x 10 ⁻⁸	1 x 10 ⁻⁹ at 20 °C
Viscosity (cst) at 25 °C	25 at 40 °C	38	2400
Average molecular weight	405	484	446
Boiling temperature (°C) at 0.5 Torr	220 at 0.8 Torr	210	275
Flash point	230	221	288
Ultimate pressure	Very good	Very good	Excellent
Thermal stability	Good	Excellent	Very good
Oxidation resistance	Good	Excellent	Very good
System cleanliness	Very good	Very good	Excellent

* Santovac 5 is the only recommended fluid for leak detectors.

NEOVAC SY is a high quality, low cost synthetic organic compound (alkyldiphenylether). With its low vapor pressure, it will achieve base pressures in the low 10⁻⁸ Torr range untrapped and will not produce inorganic deposits which can cause electrostatic charge buildup on electrodes of sensitive instruments.

Invoil 704 is a silicone oil with low vapor pressure and great thermal stability, making it desirable in processes such as vacuum coating, metallurgical work, and various other applications. It offers superior vapor pressure capabilities

and quick pump down cycles. With its low vapor pressure, it combines very good pumping characteristics with low Backstreaming Rates.

Santovac 5 is a five-ring polyphenylether for use in ultrahigh vacuum applications. With ultra low vapor pressure and backstreaming rates, this fluid is very clean and often eliminates the need for traps and baffles. Ultimate pressures in the 10⁻¹⁰ Torr range can be achieved and will not produce inorganic deposits which can cause electrostatic charge buildup on electrodes of sensitive instruments.

Ordering Information

Description	Diffusion Pump	Weight kg (lbs)	Part Number
	Exact Charge		
NEOVAC SY			
1 liter/1,000 cc	VHS-10, VHS-400	3.0 (1.4)	K6948301
U.S. gallon (3.8 liters)		10.6 (4.8)	K6948305
5 U.S. gallons (18.9 liters)		53.0 (23.9)	K6948315
Santovac 5			
40 cc		1.0 (0.5)	695405001
65 cc		2.0 (0.9)	695405002
500 cc	VHS-6, VHS-250	2.5 (1.1)	695405005
Invoil 704	Please ask Agilent for details		

DIFFUSION PUMPS BAFFLES



Extended Cold Caps for VHS-4, -6, and -10 Diffusion Pumps

The Extended Cold Cap is an option that fits inside the VHS-4, VHS-6, and VHS-10 pumps in place of the standard cold cap. It stops backstreaming as effectively as an optically dense baffle, yet it retains 80% of the pump's speed. Residual backstreaming is so low that it cannot be measured by the American Vacuum Society's standard collection method.



Technical Specifications

Speed with Extended Cold Cap	\approx 80% of pump speed
Materials	Nickel-plated copper
Cooling	Conduction (no water)
cooling	conduction (no water)

Ordering Information

kg (lbs)	Number
0.5 (1.0)	F6898301
0.5 (1.0)	F6455001
0.9 (2.0)	L8917301
	0.5 (1.0)

Halo Baffles for Large Diffusion Pumps for HS-16, -20, -32 and NHS-35 Diffusion Pumps

Agilent's Halo Baffles provide nearly twice the speed at the pump inlet as that achieved with conventional chevron baffles, while adding no height to the system. These watercooled baffles are very economical compared to other opaque chevron baffles.



Technical Specifications

Net speed with Halo Baffle	Approximately 60% of pump speed*
Backstreaming reduction	Approximately 90%*
Materials	Nickel-plated copper (16 in., 20 in.)
	Nickel-plated mild steel (32 in., 35 in.)
Cooling: recommended Water flow	In series with diffusion pumps; see specific diffusion pump technical specs HS16 – NHS-35

Ordering Information

Weight	Part Number
kg (lbs)	
9.0 (20.0)	K0143316
11.0 (25.0)	K1855320
16.0 (35.0)	K1856332
20.0 (45.0)	K1857335
	kg (lbs) 9.0 (20.0) 11.0 (25.0) 16.0 (35.0)

* Values are estimates. Actual speed and backstreaming rate will vary depending on the application conditions.

TECHNICAL NOTES

Diffusion pumps were first conceived and constructed by W. Gaede (1915-Germany) and I. Langmuir (1916-U.S.A). They operate on the principle of transferring momentum from high velocity vapor molecules to the gas molecules that are to be moved out of the system. The vapor molecules are formed by heating a suitable condensable fluid. The early pumps used mercury for this purpose.

In the late 1920s, C.R. Burch (England) and K.C. Hickman (U.S.A.) found that certain high molecular weight oils having high boiling points and low vapor pressures could be used as pumping fluids. These oils were useful because they remained in the pump indefinitely and allowed lower pressures to be attained without the use of a cold trap (see section on Baffles and Traps). Today, with the exception of a few isolated applications like some analytical instruments, all diffusion pumps use some form of oil. For additional information in this area, see the discussion on pumping fluids below.

As industrial and scientific requirements for rarefied atmospheres increased, research and development into the nature and production of high vacuum increased. By the early 1940s, a well-developed vacuum technology existed and was intensified both during World War II and by the space effort of the 1960s. Engineering has continued in the vacuum field, and in 1965 Agilent's M.H. Hablanian, et al. made a significant contribution to diffusion pump design that markedly increased pumping speeds.

Applications

Due to its simplicity, high performance, and low initial cost, the diffusion pump remains a primary industrial high vacuum pumping mechanism. Applications for this type of pump are found in such diverse areas as:

- 1. Analytical instruments
- 2. Coating, functional
- 3. Coating, ornamental
- 4. Electron tube manufacture
- 5. Metallurgy
- 6. Optics
- 7. Outer space simulation
- 8. Particle accelerators
- 9. Petrochemicals
- 10. Pharmaceuticals
- 11. R&D laboratories
- 12. Semiconductor manufacture

Used in combination with the proper choice of motive fluids, traps, baffles, and valves, diffusion pumps can be used in a wide variety of applications and over pressure ranges from 1×10^{-3} Torr to 2×10^{-11} Torr.

Basic Performance Factors

1. Pumping speed is volume per unit time. It is generally specified in liters/second and is an important parameter in determining the ultimate pressure of a system.



This is expressed by the relationship

0 = PS

Where:

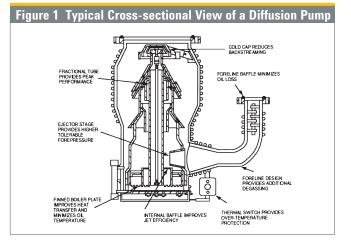
Ω is the system gas load in Torr-liters/second
P is the attainable pressure in Torr
S is the effective pump speed at the system
"Ω" is the total leakage of the system which includes
vapors given off by dirt and outgassing of internal surfaces
as well as holes to the outside world. Ultimate pressure
is also affected by such factors as the compression ratio for
light gases and the nature of the pumping fluid.

- Maximum throughput is the pump's maximum gas mass transfer capability – pressure x volume per unit time. It is generally specified in Torr-liters/second or mbar l/s.
- 3. **Tolerable forepressure** is the maximum allowable pressure in the foreline. It is maintained at or below this value by a suitably-sized mechanical foreline (backing) pump. If this pressure increases above that specified for a given pump, gas will diffuse back through the pump and pumping will stop. It should be noted that the size of this mechanical pump can affect the maximum throughput value.
- 4. Backstreaming rate is the rate at which the pumping fluid vapor leaves the inlet opening of the pump, moving back in the direction of the system being pumped. It is measured in milligrams per cm² per unit time and will vary with the type of motive fluid employed.

Operation

Diffusion pumps are vapor jet pumps that work on the basis of momentum transfer from a heavy high speed vapor molecule to a gas molecule. This results in the gas molecules being moved through the pump.

In Figure 1, the bottom of the pump contains an electric heater that is used to produce the vapor by heating the pumping (motive) fluid to its boiling point at reduced pressure.

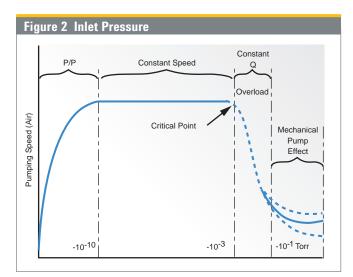




This means that before the pump is started, it must be "rough pumped" down to and held at an acceptable pressure, typically 10-1 Torr. (For information on rough pumping, see section on Primary Pumps.) To do otherwise will result in no pumping action and possible damage to the pumping fluids. Once boiling of the fluid has begun, the vapor is forced up the central columns of the jet assembly. It then exits at each downward-directed jet in the form of a molecular curtain that impacts the water-cooled pump body. Here, the vapor condenses and runs back down to the boiler. This refluxing action continues as long as proper heat and forepressure are maintained.

As gas molecules from the system randomly enter the pump (molecular flow conditions), they encounter the top jet. Some of them are correctly impacted and driven on to the next jet. Subsequently, they reach the foreline where they are exhausted to the atmosphere by the mechanical backing pump.

The diffusion pump is similar in character to other compression pumps in that it develops a relatively high exhaust pressure compared to the inlet pressure. This compression ratio for an inlet pressure of 2×10^{-7} Torr and a foreline pressure of 2×10^{-1} would be ten million to one for most gases. Figure 2 shows how the pumping speed varies with pressure. Note that the speed remains constant from the 10^{-3} Torr scale to the X⁻¹⁰ Torr scale and then falls off as a result of the compression ratio for hydrogen and helium plus the vapor pressure contribution of the pumping fluid. In the same way that the pump must be rough pumped before starting, so must the system to be evacuated by rough pumping prior to exposure to the pump. Exposing a hot pump to a rush of air at atmospheric pressure could be catastrophic for the equipment and possibly explosive, depending upon the



Typical plot of diffusion pump performance. Four regions are evident: 1) Effect of the pressure ratio limit; 2) Normal operating range with constant speed; 3) Throughput limited condition; 4) Effect of backing pump. pump fluid being used. For further information in this area, see the discussion on pumping fluids, below.

Design Features

Design features unique to Agilent diffusion pumps provide positive benefits to the customer, such as:

- Agilent oil diffusion pumps incorporate an ejector stage as well as the full fractionation jets. This feature assures the user of constantly purified pumping fluid and the capability of maintaining low pressures.
- Agilent oil diffusion pumps incorporate insulated jet drip shields which prevent re-boiling of oil droplets outside the jet assembly. This feature assures the user of the lowest backstreaming rates attainable.
- 3. Agilent water cooling coils are attached by a proprietary weld/brace technique. This special technique means excellent thermal contact and no chance for coils to "melt" away from the pump body in cases of accidental overheating.
- 4. Agilent pumps incorporate a water-cooled cold cap that reduces 98 percent of the backstreaming common to most diffusion pumps and the user is assured of a cleaner system.
- Agilent water-cooled pumps incorporate the quick cool boiler coils, allowing faster shutdown of the system with no damage to the oil.
- 6. Agilent pumps use standard ASA flanges. This feature permits wide flexibility formatting with systems and other hardware.
- Agilent (4-inch and larger) pumps have a thermal protection switch as a standard feature. This device prevents damage to the pump and surroundings due to overheating.

Pumping Fluids

In an oil diffusion pump, high speed heated oil vapor provides the kinetic energy that moves gas molecules to the foreline and prevents their back-migration. These oils may be derived from a petroleum base but more typically are synthesized from phthalates, sebacates, phenyl groups, or siloxanes.

To be an effective pumping fluid, the compound must have a relatively high molecular weight and a low vapor pressure at elevated temperatures. Other desirable properties are inertness and stability in order to resist chemical reaction and disintegration into undesirable fractions.

Phenyl ethers such as Neovac-SY and Santovac-5 are fairly resistant to oxidation and are used successfully around electronic devices. These oils polymerize into a conducting film when bombarded with electrons and thus do not promote static charge build-up. In addition, they are quite soluble and "clean up" easily. Neovac-SY has the advantage of economy while Santovac-5 is more durable and has a lower vapor pressure.

TECHNICAL NOTES

Dynapumps

For additional oxidation resistance, many applications lend themselves to the use of silicone fluids. These are phenyl siloxane compounds that polymerize as a non-conducting film that can allow static charge build-up and are difficult to clean up. There are many silicone fluids on the market, so Agilent recommends using those equivalent to Invoil 704 (see page 30) or their variants, depending on application. Another extremely stable fluid under reactive conditions is the fluorinated polyphenyl ether (Fomblin® or Krytox). This oil is widely used in mechanical oil-sealed pumps where large amounts of oxygen are pumped. It is also suitable as a diffusion pump fluid where large quantities of oxygen or other reactive gases may be encountered.

Speed Measurements

Note: The speed values in this catalog have been measured according to ISO Standard 1608/1. They differ from the values published in previous catalog editions strictly due to the change in testing methods. The design and performance of the pumps have not changed in any way – only the speed test method.

> For reference, the speed values from the previous catalog editions are included in the technical specifications table for each pump. The data is labeled "Pumping Speed", AVS 4.1 (1963).

The pressure gage mounted in the test dome is located at a distance of 1/2 the diameter of the pump from the inlet plane, versus 1/4 the diameter in previous tests. Also, total pressure gages were used to measure the pressure and calculate speed, versus partial pressure gages.

Combined, these two changes in test method result in a measured speed approximately 40% lower than previously published values. The changes in test method do not affect maximum throughput measurements.

Pumping speed is measured by introducing a known, steady state flow of gas into a measuring dome of specified geometry and measuring the resulting pressure established in the dome. Figure 1 shows the experimental setup used by Agilent as recommended by the American Vacuum Society (Standard 4.1). Speed is determined by the AVS Standard as:

S = Q / (P - P0),

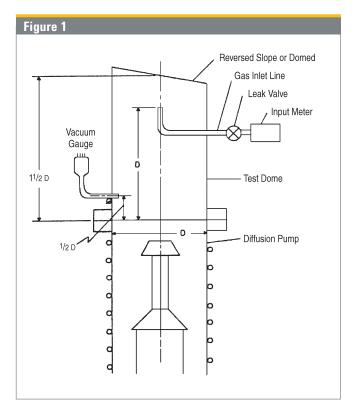
where Q is the flow rate (throughput) and P0 is the ultimate pressure prior to the experiment. All diffusion pump curves shown in the catalog are based on the use of DC704 diffusion pump fluid and the standard cold cap (unless otherwise noted). The speed curves are created by calculating the speed at increasing levels of gas throughput, allowing time between readings to ensure steady state conditions are reached.

Diffusion pumps exhibit different speeds for different gases. Thus, the speed of each gas is obtained by dividing the throughput of the gas by the partial pressure of the same gas in the dome. Unless otherwise noted, the speeds shown in this catalog are for air. Measuring the speed of a diffusion pump installed in a vacuum system often gives different results since the geometry, surface area, construction materials, and most importantly, pressure measurement locations differ from the measuring dome.

Backstreaming Measurements

Primary backstreaming can be measured by relatively simple means for pumps without baffles or traps. AVS Standard 4.5 (Journal of Vacuum Science and Technology, Volume 8, Number 5.) recommends the test dome configuration shown in Figure 2. The backstreaming rates published in Agilent's catalog are measured using this technique. Any molecules which cross the pump inlet in the upward direction and condense in the dome may be said to be backstreaming.

The condensed pumping fluid collects in the trough around the periphery of the dome and drains into a measuring tube. Usually, it takes several days to collect sufficient fluid for satisfactory measurements. Regular volumetric measurements are taken and recorded on a volume versus time graph until the rate is observed to be steady (±10%) for at least 72 hours. The backstreaming rate is the average slope of the Volume-Time curve in the 72 hour time period. Note that this test will ignore "spikes" in the backstreaming rate, which may occur during startup, since only the volume collected during the steady-state, 72-hour





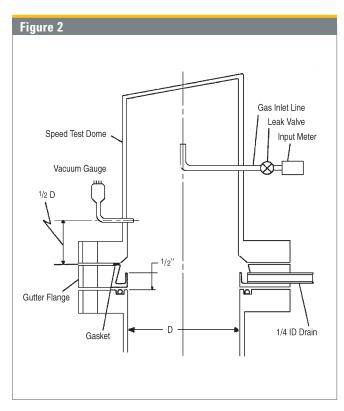
period is considered. All backstreaming tests were perfomed using DC-704 pumping fluid (no longer available).

The measured backstreaming rate is very dependent on the test method used. If any method other than the dome method described above is used, the results can differ significantly from published values. Note also that the reported backstreaming values are valid for the normal operating range of the pump, at a pressure well below the point at which the top jet starts to break down (i.e. below the "knee" of the speed curve, where the speed is no longer constant with pressure). Above this critical pressure the backstreaming rate may rise markedly.

Backstreaming measurements above the baffle cannot be made with the standard test apparatus. The rates are so low that the collecting surfaces must be refrigerated to prevent re-evaporation, and the collection surface must be designed to collect smaller amounts of fluid.

Using Baffles to Reduce Backstreaming

If the vacuum system has intolerance to backstreaming, a baffle or trap should be considered. Too often a system designer will forego the use of baffles to reduce system cost, only to find the normal amount of backstreaming from the diffusion pumps is too high for the application. This is usually the case for high quality coating applications. The choice of baffle type is a trade-off between backstreaming level, net



pumping speed, size, and cost. The designer can choose a water-cooled halo baffle, water-cooled optically dense baffle, or a cryotrap. A diffusion pump can be ordered with a cold cap or a halo baffle (which has an integral cold cap). If an external baffle is to be used, the diffusion pump is typically ordered with a cold cap.

A water-cooled halo baffle is designed to intercept a majority of the primary backstreaming which escapes the cold cap. A cooled ring, or halo, is strategically placed where most of the backstreaming occurs. The rate is reduced by approximately 90% with a corresponding reduction in speed of roughly 40%. The actual reduction in backstreaming and speed depends on the type of pump and the application conditions. A watercooled, optically tight baffle is designed to intercept 100% of the primary backstreaming, so what remains is secondary backstreaming. The temperature of the baffle surface, rather than the baffle geometry, determines the secondary backstreaming rate. Thus the choice of baffle becomes a trade-off between size (height), conductance, and cost.

A cryotrap, or liquid nitrogen trap, has a liquid nitrogen reservoir and various baffling surfaces. The reservoir is insulated from the environment by an evacuated space. The LN2 boils off to atmosphere through a vent port. Since LN2 boils at -196 °C, the trap's internal surfaces are extremely cold. In systems with liquid nitrogen traps, the backstreaming level can be controlled at such a low level that contaminants from sources other than the diffusion pump will predominate.

Estimating the Effect a Baffle Has on the Speed of the Pump

The degree to which a baffle will reduce the effective pumping speed of a diffusion pump depends on its conductance, which is a function of its geometry. Manufacturers either publish conductance values in L/s or provide an estimate of the retained pumping speed (e.g. "Retains 50% of pumping speed"). When a conductance value for the baffle, Cbaffle, is published, an estimate off the effective pumping speed, Seff, is given by:

Seff = (Cbaffle * Spump) / (Cbaffle + Spump)



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